



# pantograph services

Incorporating Newing-Hall Ltd and Riggs Engraving Services Ltd

SALES & SERVICE TO THE ENGRAVING & SIGN TRADE

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## SCILIA HD

### NEAT METALWORKING FLUID

#### Pantograph Services Stock Codes CO1, CO2, CO3

##### Uses

- Multipurpose neat cutting oil for more difficult materials such as stainless steels.
- Use for thread rolling or heavy duty stamping and drawing.
- Can be used as a general purpose machine lubricant.

##### Properties

- Good tool life in most machining operations.
- Gives high standard of finish.
- Contains anti-weld, anti-wear and lubricating additives.
- Additive type:
- Additive Sulphur, Chlorine & fat.

##### Characteristics

	UNITS	SCILIA HD
Density @ 15°C	Kg/l	0.877
Viscosity @ 40°C	cSt	26.0
Viscosity @ 100°C	cSt	26.0
Flash point COC	°C min	198
Pour point	°C min	-10
Colour	ASTM	5

*The typical characteristics mentioned represent mean values*